



## JOB DESCRIPTION

<b>Role:</b>	Pipe Fitter/Welder	<b>Role Created:</b>	2026
<b>Department:</b>	Operations	<b>Last Updated:</b>	February 2026

## REPORTING STRUCTURE

<b>Reports to:</b>	Operations Manager (dotted line to Engineering Manager)	<b>Direct Reports:</b>	N/A
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## MAIN PURPOSE OF THE JOB

To carry out high quality pipe welding, fabrication and installation works on commercial and industrial fuel storage systems, ensuring all work is delivered safely, compliantly and to company standards.

The Pipe Welder will support project installations nationwide, maintaining strong customer relationships through professional workmanship and excellent service delivery.

## KEY RESPONSIBILITIES

- Represent FSS on site as a professional and quality focused brand.
- Carry out fabrication, welding and installation of carbon steel pipework systems in line with project specifications and drawings.
- Interpret engineering drawings, isometric diagrams and welding procedures accurately.
- Undertake coded welding where required, ensuring work meets required quality and compliance standards.
- Install, modify and repair fuel pipework systems, tanks and associated mechanical equipment.
- Carry out on site adjustments and fault rectification relating to pipework installations.
- Support tank installations and mechanical project works.
- Ensure full compliance with RAMS, welding procedures and health and safety legislation.
- Maintain high standards of workmanship and attention to detail at all times.
- Work collaboratively with electrical engineers, service engineers and project teams to ensure timely project completion.
- Create and submit accurate job reporting in a timely manner.
- Record worked site hours accurately upon arrival and departure.
- Keep all company equipment, welding plant and tools in good condition and report any faults promptly.
- Adhere to safe disposal of hazardous waste and site housekeeping standards.
- Take a proactive approach to planning site activities, materials and resources.
- Assist in mentoring less experienced team members where appropriate.
- Deliver exceptional customer service and maintain strong working relationships with clients.
- Identify improvements in installation methods or project efficiency and communicate findings appropriately.
- Adhere to full PPE requirements and legal driving requirements.

## KNOWLEDGE, SKILLS & EXPERIENCE

- Full clean driving license.
- Proven experience as a Pipe Welder within industrial or commercial environments.
- Experience working with carbon steel pipe systems.

- Ability to read and interpret engineering drawings and isometrics.
- Strong fabrication and installation skills.
- Experience working independently on site.
- Competent working to RAMS and safe systems of work.
- Strong problem-solving skills and attention to detail.
- Ability to work as part of a team and communicate effectively.
- Self-motivated with strong time management skills.
- Willingness to work away from home during the week.
- Capability of obtaining high level security clearance where required.

**Desirable:**

- Valid coded welding qualifications.
- Experience working within fuel storage or hazardous environments.
- Experience with tank installations.
- SSSTS or SMSTS.
- CSCS.
- Confined Space training.
- IOSH or NEBOSH certification.
- SEATS or SMETS.

*As the business never stands still, your role will be required to evolve in line with changing business needs and so will be reviewed on a periodic basis. The above list of responsibilities is not exclusive or exhaustive and you will be required to undertake such tasks as may reasonably be expected within the scope of the role.*

SIGN OFF ACTION	NAME	SIGNED	DATE
Job Description Approved			
Role Holder			
Direct Line Manager			